

## Selective Hydrogenation of Cyclic Diolefins to Monoolefins Catalyzed by a Nickel Complex

Mutsuji SAKAI,\* Fumiya HARADA, Yasumasa SAKAKIBARA, and Norito UCHINO

Department of Fiber Chemistry, Kyoto Technical University, Matsugasaki, Sakyo-ku, Kyoto 606

(Received July 29, 1981)

**Synopsis.** Cyclic diolefins were hydrogenated selectively to monoolefins with a nickel catalyst prepared from bis(acetylacetonato)nickel(II), triethyldialuminium trichloride, and triphenylphosphine at 40 °C under an atmospheric hydrogen pressure.

The hydrogenation of olefins using homogeneous Ziegler catalysts has been studied.<sup>1)</sup> We found that the nickel catalyst prepared from bis(acetylacetonato)-nickel(II), triethyldialuminium trichloride, and triphenylphosphine (mole ratio, Ni(acac)<sub>2</sub>:Al<sub>2</sub>Et<sub>3</sub>Cl<sub>3</sub>:PPh<sub>3</sub>=1:10:5) catalyzed the selective hydrogenation of conjugated diolefins.<sup>2)</sup> In the preceding paper<sup>3)</sup> the selective hydrogenation of 2,3-dimethyl-1,3-butadiene to monoenes with the nickel catalyst was studied kinetically. This paper reports that cyclic diolefins were hydrogenated selectively to monoolefins with the nickel catalyst under mild conditions (40 °C, 1 atm H<sub>2</sub>).

### Results and Discussion

1,4-Cyclohexadiene was hydrogenated to produce cyclohexene alone in a high yield of 81%. Trace amounts of benzene (disproportionation product) were detected in the hydrogenation. Under nitrogen 1,4-cyclohexadiene neither isomerized to 1,3-diene nor disproportionated to benzene and cyclohexene with the catalyst, remaining unchanged. On the contrary, a Ziegler-type nickel catalyst, Ni(II)–AlEt<sub>3</sub>, has been reported to be active for the disproportionation.<sup>4)</sup>

Substituted cyclic 1,4-diene, such as 1-methyl- and 1,2-dimethyl-1,4-cyclohexadiene, were hydrogenated selectively to similar extents, as shown in Table 1. In the case of 1-methyl-1,4-cyclohexadiene the hydrogen-

ation products were 1-methyl-1-cyclohexene (yield, 67%) and a mixture of 3- and 4-methyl-1-cyclohexene (yield, 7%). Under the conditions used, however, the resulting latter two methylcyclohexenes isomerized very rapidly to thermodynamically more stable 1-methyl-1-cyclohexene. The equilibrium composition consisted of 90% of 1-methyl-1-cyclohexene and 10% of a mixture of 3- and 4-methyl isomers. Thus, the alkyl substituted 1,4-dienes may be hydrogenated selectively to the corresponding thermodynamically more stable monoolefins.

In the case of 1,3-cyclohexadiene polymerization occurred exclusively. However, 1,3-cyclohexadiene was hydrogenated selectively to cyclohexene by adding the 1,3-diene dropwise to the catalyst system. The order and rate of addition played a significant role in the hydrogenation of the 1,3-diene. 1,3-Cyclooctadiene was hydrogenated selectively without requiring its slow addition, while 1,5-cyclooctadiene isomerized quantitatively to bicyclo[3.3.0]oct-2-ene. 1,5,9-Cyclododecatriene also was hydrogenated to cyclododecene. 2,5-Norbornadiene and 4-vinyl-1-cyclohexene polymerized with the catalyst.

The nickel catalyst is thus useful for the selective hydrogenation of cyclic diolefins.

### Experimental

**Materials.** 1-Methyl-1,4-cyclohexadiene and 1,2-dimethyl-1,4-cyclohexadiene were prepared by Birch reduction.<sup>5)</sup> The other reagents were commercially available. Solvents were distilled over sodium and diolefins were distilled freshly before use.

**Hydrogenation.** To a 200 ml flask fitted with a hydrogen buret, a septum inlet, and a magnetic stirrer were added

TABLE 1. HYDROGENATION OF CYCLIC DIOLEFINS BY A NICKEL COMPLEX CATALYST  
Diolefin 11 mol, Ni(acac)<sub>2</sub>, 0.11 mol, Ni:Al<sub>2</sub>:P=1:10:5,  
solvent 100 ml, temp 40 °C, H<sub>2</sub> 1 atm.

| Diolefin                        | Solvent      | Time<br>h        | Conv.<br>% | Product (Select/%)                                                                       |
|---------------------------------|--------------|------------------|------------|------------------------------------------------------------------------------------------|
| 1,4-Cyclohexadiene              | Toluene      | 6                | 100        | Cyclohexene(81) Cyclohexane(0)                                                           |
| 1-Methyl-1,4-cyclohexadiene     | Toluene      | 8                | 100        | 1-Methyl-1-cyclohexene(67)<br>3- and 4-Methyl-1-cyclohexene(7)<br>1-Methylcyclohexane(2) |
| 1,2-Dimethyl-1,4-cyclohexadiene | Ethylbenzene | 22               | 100        | 1,2-Dimethylcyclohexene(73)<br>1,2-Dimethylcyclohexane(0)                                |
| 1,3-Cyclohexadiene              | Toluene      | 1                | 99         | Cyclohexene(4) Cyclohexane(0)                                                            |
| 1,3-Cyclohexadiene              | Toluene      | 5 <sup>a)</sup>  | 93         | Cyclohexene(74) Cyclohexane(6)                                                           |
| 1,3-Cyclooctadiene              | Ethylbenzene | 3                | 100        | Cyclooctene(89) Cyclooctane(0)                                                           |
| 1,5-Cyclooctadiene              | Ethylbenzene | (10 min)         | 100        | Cyclooctene(0) Cyclooctane(0)<br>Bicyclo[3.3.0]oct-2-ene(100)                            |
| 1,5,9-Cyclododecatriene         | Toluene      | 30 <sup>b)</sup> | 70         | Cyclododecene(48) Cyclododecane(0)                                                       |

a) 1,3-Cyclohexadiene was added dropwise over a period of 5 h. b) 50 °C.

Ni(acac)<sub>2</sub> (0.11 mmol) and PPh<sub>3</sub> (0.55 mmol) in toluene. After the atmosphere had been replaced with hydrogen the diolefin (11 mmol) in toluene was added. The hydrogenation reaction was started by the addition of Al<sub>2</sub>Et<sub>3</sub>Cl<sub>3</sub> (1.1 mmol) in toluene. The mixture became a homogeneous solution. The solution was stirred with a magnetic stirrer and kept in a thermostated bath. An aliquot (2 ml) of the solution was taken and treated with a methanol-aqueous hydrochloric acid mixture. The organic layer was separated, washed with water, and subjected to GLC analysis.

**Analysis.** The gas chromatographic analyses were made by a Yanagimoto G-80 apparatus using columns of bis(2-cyanoethyl) ether, poly(ethylene glycol) 20 M, and 1,2,3-tris(2-cyanoethoxy)propane.

#### References

- 1) B. R. James, "Homogeneous Hydrogenation," John Wiley & Sons, New York (1973), pp. 363—383, and references cited therein.
  - 2) Y. Sakakibara, H. Hisaki, M. Sakai, and N. Uchino, *Nippon Kagaku Kaishi*, **1976**, 1893.
  - 3) Y. Sakakibara, S. Yagi, M. Sakai, and N. Uchino, *Nippon Kagaku Kaishi*, **1980**, 240.
  - 4) C. B. Hanson, *Tetrahedron Lett.*, **21**, 1581 (1980).
  - 5) T. Yamaguchi, T. Ono, K. Nagai, and C. C. Sin, *Kogyo Kagaku Zasshi*, **73**, 727 (1970).
-